



Scrap and alloy surcharges in Finland, deliveries from Imatra

Valid from 1st of December 2024

Surcharges for scrap and for 1% alloying element by weight given in EUR/ton

| | Bars | | |
|-----------------|------------|--------|------------|
| | Hot rolled | Peeled | Cold drawn |
| Scrap | 309,83 | 371,79 | 340,81 |
| Chromium (Cr) | 29,08 | 34,90 | 31,99 |
| Nickel (Ni) | 72,37 | 86,84 | 79,61 |
| Molybdenum (Mo) | 428,79 | 514,55 | 471,67 |
| Vanadium (V) | 178,21 | 213,85 | 196,03 |
| Silicon (Si) | 10,17 | 12,20 | 11,19 |
| Manganese (Mn) | 8,37 | 10,04 | 9,21 |

Alloy surcharges per grade EUR/ton

| Grade | Grade name | Bars | | |
|-------|---|------------|--------|------------|
| | | Hot rolled | Peeled | Cold drawn |
| 1270 | 18CrNiMo7-6 | 308,68 | 370,42 | 339,55 |
| 1281 | 42CrMo4 / AISI4140 / 92244 / ASTM A 320 L7 (1281) | 157,24 | 188,69 | 172,96 |
| 2191 | S235JR | 3,56 | 4,27 | 3,92 |
| 2630 | Hydax 25 | 13,18 | 15,82 | 14,50 |
| 2708 | S355J0 | 11,93 | 14,31 | 13,12 |
| 2711 | Imatra EL 400 | 26,13 | 31,35 | 28,74 |
| 2714 | P355NH | 26,16 | 31,39 | 28,77 |
| 2720 | Hydax 15 | 23,06 | 27,67 | 25,36 |
| 2721 | Imatra 520 M | 21,76 | 26,11 | 23,93 |
| 2722 | 520M/S355J2 | 22,64 | 27,17 | 24,90 |
| 2723 | Imatra 520 M | 21,69 | 26,03 | 23,86 |
| 2726 | S355J2G3/Mod S | 21,50 | 25,80 | 23,65 |
| 4306 | 16MnCr5 | 37,92 | 45,50 | 41,71 |
| 4312 | 16MnCr5 | 0,00 | 0,00 | 0,00 |
| 4334 | 20MnCr5 | 47,77 | 57,33 | 52,55 |
| 4338 | 20MnCr5 M | 47,77 | 57,33 | 52,55 |
| 4339 | VSCH-MnCr(S)-2158-HM | 83,47 | 100,17 | 91,82 |
| 4525 | 20NiCrMo2-2 | 144,28 | 173,14 | 158,71 |
| 4548 | MoCN 206 | 142,52 | 171,03 | 156,78 |
| 4730 | 16NiCrS4+ HL | 123,93 | 148,71 | 136,32 |
| 4732 | SS 2511 M | 96,92 | 116,30 | 106,61 |
| 4742 | MoCN 212 M | 177,71 | 213,25 | 195,48 |
| 4750 | 17CrNiMo6 Mod. | 301,27 | 361,53 | 331,40 |
| 4761 | 18CrNiMo7-6 | 301,53 | 361,83 | 331,68 |
| 4803 | | 350,91 | 421,09 | 386,00 |
| 5081 | Imatra 4 M | 8,65 | 10,38 | 9,52 |
| 5154 | Rautakankiteräs | 7,31 | 8,77 | 8,04 |
| 5155 | Imatra 5 | 7,22 | 8,66 | 7,94 |
| 5235 | XC55 mod. | 20,80 | 24,96 | 22,88 |
| 5415 | BMM 212 | 18,62 | 22,34 | 20,48 |

Alloy surcharges per grade EUR/ton

| Grade | Grade name | Bars | | |
|----------|------------------|------------|--------|------------|
| | | Hot rolled | Peeled | Cold drawn |
| 5446 | 24M13B | 19,23 | 23,08 | 21,16 |
| 5450 | Imaform | 99,49 | 119,38 | 109,43 |
| 5464 | BCM 311 | 26,69 | 32,02 | 29,36 |
| 5465 | BCM 311 | 25,09 | 30,11 | 27,60 |
| 5480 | BM 311 | 18,87 | 22,65 | 20,76 |
| 5497 | 15B41 MOD | 80,80 | 96,96 | 88,88 |
| 5600 | Imatra CHA | 28,76 | 34,51 | 31,63 |
| 5613 | Imatra C100 Mod. | 58,76 | 70,52 | 64,64 |
| 5614 | Imatra C100 | 47,49 | 56,99 | 52,24 |
| 5620 | 100Cr6 | 47,89 | 57,47 | 52,68 |
| 5910 | Imarock | 171,84 | 206,20 | 189,02 |
| 5919 | 25CrMo4 | 146,13 | 175,36 | 160,74 |
| 6014 | 25CrMoS4 HH M | 139,58 | 167,50 | 153,54 |
| 6016 | MoC 210 M | 138,23 | 165,87 | 152,05 |
| 6080 | 42CrMo4 | 125,84 | 151,00 | 138,42 |
| 6082 | MoC410 M | 125,57 | 150,69 | 138,13 |
| 6086 | 2244D | 129,89 | 155,87 | 142,88 |
| 6093 | ASTM A193 B7 | 133,32 | 159,99 | 146,66 |
| 6097 | 42CrMoS4 HH | 130,14 | 156,17 | 143,16 |
| 6115 | AISI 4140 | 153,87 | 184,65 | 169,26 |
| 6116 | Cromobolt | 160,73 | 192,87 | 176,80 |
| 6130 | 21CrMoV 5-7 | 411,57 | 493,89 | 452,73 |
| 6132 | Imanite | 431,83 | 518,20 | 475,02 |
| 6137 | ASTM A320 L7 | 155,68 | 186,82 | 171,25 |
| 6138 | 42crMo4 | 155,68 | 186,82 | 171,25 |
| 6498 | 34CrNiMo6 M | 240,11 | 288,13 | 264,12 |
| 6499 | 34CrNiMo6 | 267,01 | 320,42 | 293,72 |
| 6502 | MoCN 315 M | 235,68 | 282,81 | 259,24 |
| 6506 | 817M40 | 261,14 | 313,36 | 287,25 |
| 6507 | 30CrNiMo8 | 391,19 | 469,42 | 430,30 |
| 6521 | CNMO 510 | 510,04 | 612,05 | 561,05 |
| 7213 | 38MnSiV6-2 | 40,35 | 48,41 | 44,38 |
| 7216 | V-2906-00 | 25,15 | 30,18 | 27,66 |
| 7221 | 482 | 54,22 | 65,06 | 59,64 |
| 7248 | 282X | 33,68 | 40,41 | 37,04 |
| 7252 | TS280M-LX | 56,16 | 67,40 | 61,78 |
| 7255 | Imatra EL450 | 31,77 | 38,13 | 34,95 |
| 7265 | Ovako 280P | 31,52 | 37,82 | 34,67 |
| 7266 | Ovako 280M | 43,15 | 51,78 | 47,47 |
| 7269 | V-2146 | 44,20 | 53,04 | 48,62 |
| 30MnSiV6 | | 42,82 | 51,38 | 47,10 |
| 7407 | 52CrMoV4 | 162,89 | 195,46 | 179,17 |
| 7408 | 50CrV4 | 66,12 | 79,34 | 72,73 |
| 8301 | Imacro EL700 | 161,54 | 193,85 | 177,69 |
| 8302 | Imacro M | 163,72 | 196,46 | 180,09 |
| 8303 | Imacro NIT | 340,30 | 408,36 | 374,33 |